

SPECIFICATION AMENDMENT

Rewrite the paragraph running from line 13 to line 23 of page 6 as follows:

Extending in the transport direction D downstream from the supply and from a location above the axis 8 is a horizontally reciprocal conveyor/support 11 formed by a pair of horizontal rails parallel to the direction D. The vertical position of the support 11 can be changed according to the size of the blank 3. Reciprocation reciprocation of the support 11 in the direction D displaces a blank 3 it is carrying in this direction D. At the downstream end of the rails forming the support 11 is an erecting station 5 formed by a plunger 13 mounted on a vertically effective actuator and elements 12 that can form an upwardly open die and that serve to fold up side flaps 6 of the blanks 3.